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**Applications**

- Direct printing
- Light to dark colored garments
- Cotton, cotton blends & polyester

**Features**

- Smooth body
  - Great coverage
  - Clears well
  - No build-up
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**General Info:**

Majestic Black is our economical black that works great for manual or automatic printers. This particular black holds good edge definition while providing a soft hand. Though the body of this black is slightly stiffer than our higher quality blacks, it still prints just as easily.

**Bleed Resistance:** None

**Opacity:** High

**Storage:** Ideally 65° to 80°F. Keep out of direct sunlight.

**Mesh:** 86-300 (Ideal 160)

**Stencil:** Any direct emulsion or capillary film.

**Wet on Wet Printing:** Can be printed wet-on-wet to increase production.

**Modifications:** To reduce viscosity use Curable Reducer (I10-9906), improve stretch use G&S Base (I10-1020), puff use Puff Additive (I10-9903), extend color use Soft-hand Base (I10-0111) & for suede puff or dulling use Suede Additive (I10-9907).

**Squeegee Hardness & Angle:** Medium to hard at a 45 degree angle.

**Flashing:** 700°F for 8 seconds, just enough so the surface is tack free.

**Squeegee Blade:** Sharp.

**Fusion/Curing:** 270°F/132°C to 325°F/163°C for 1 to 1 ½ minutes. Oven temperature can be increased and dwell time decreased. For heat presses use 390°F/195°C for 8 seconds.

**Wash-up:** Any plastisol cleaner.

**Special Notes:** PVC inks are thermoplastic compounds that require heat to fuse or cure. If ink rubs off on a white cloth or cracks, temperature and/or dwell time should be increased. Do not dry clean and always test on fabric to be printed.